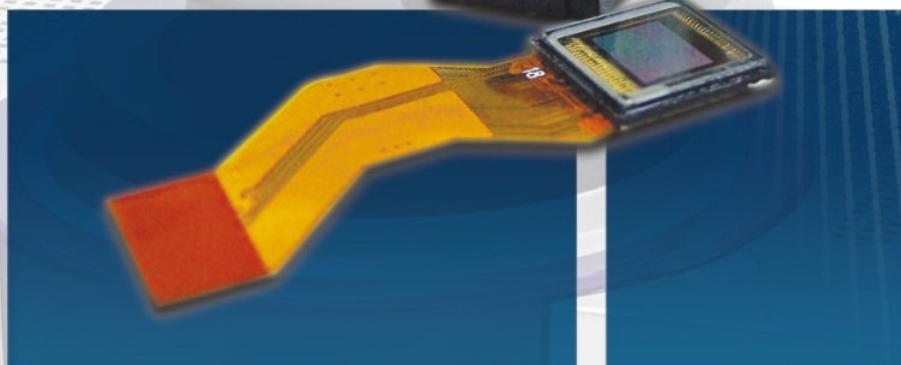
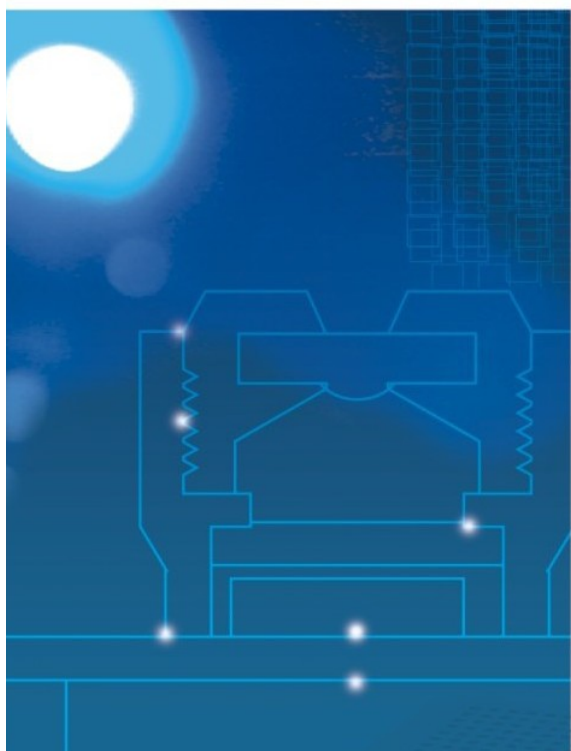


# C-MOS 模組

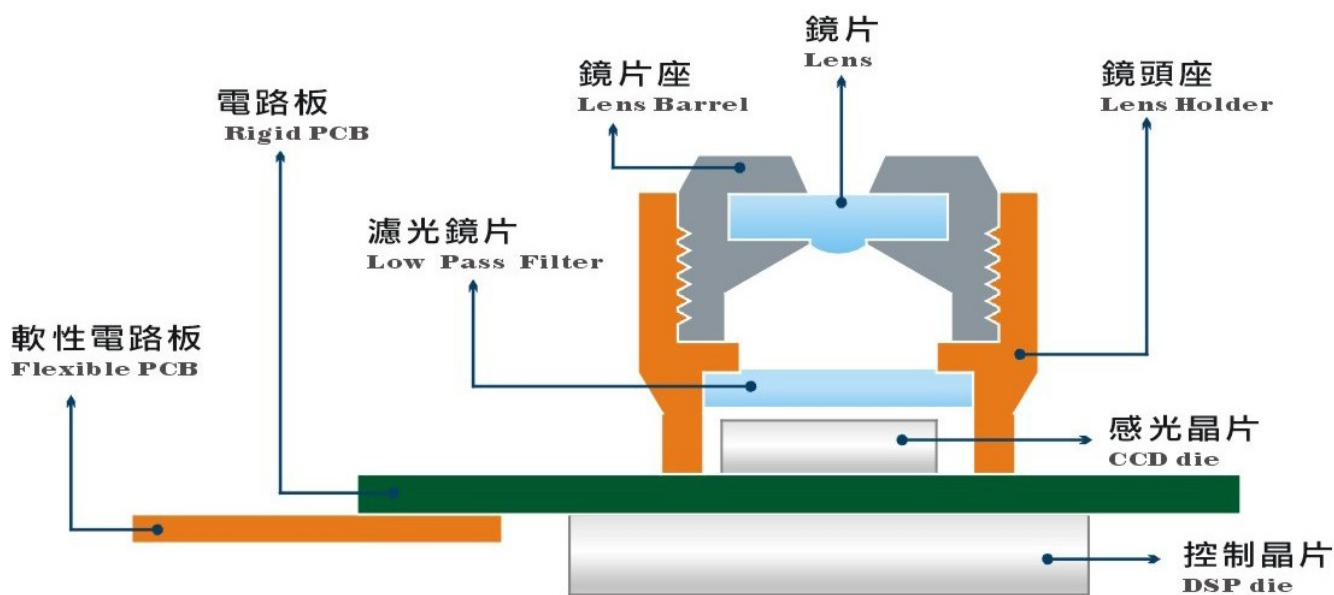
接著應用型錄

**C-MOS Module Bonding  
Application**



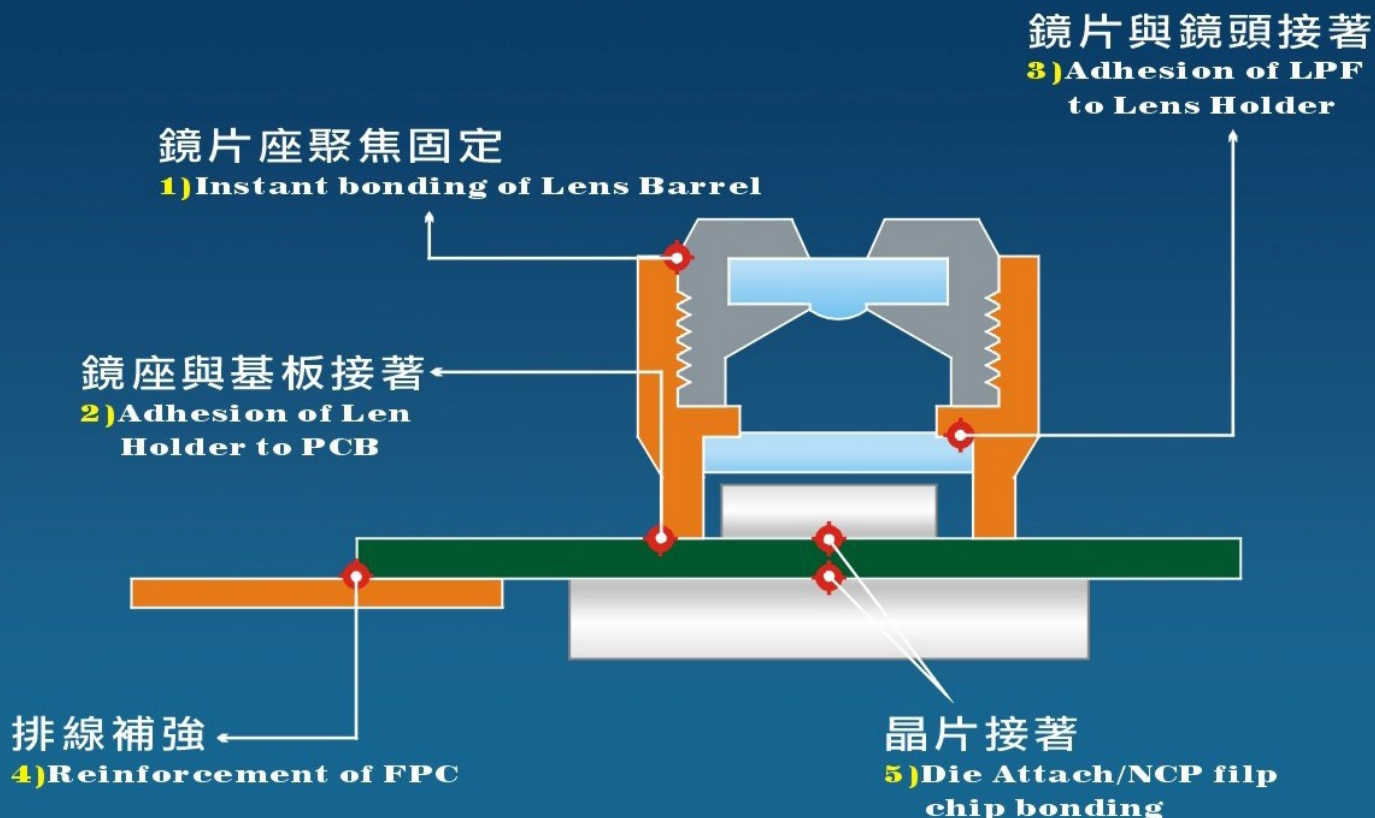
# C-MOS模組架構圖

## Module structure



# C-MOS模組接著應用

## Module bonding application



# C-MOS晶圓封裝

C-MOS Optical Die encapsulate

## FR4,FR5,BT,陶瓷...等基板與光學玻璃接著 FR4, FR5,BT,Ceramic Etc. substrate bonding with Optical glass

- 使用UV+熱烤之陽離子型環氧樹脂

UV+ heat cure cationic epoxy

- 高TI值作業性佳, 收縮率小

High Ti value easy working, low shrinkage

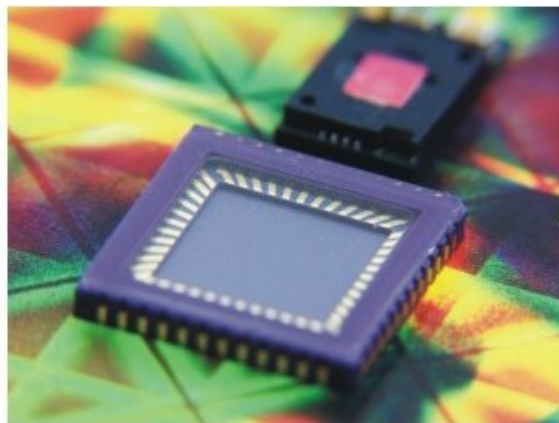
- 含水率低, 防水性極佳

Low water content, excellent water resistance

- 耐260°C無鉛Reflow 3次

It can pass 260°C \* 2~3min\* 3 times

產品編號 Product Item.	黏度值 cps Viscosity	固化參數 Curing Parameter	Tg by TMA	硬度 Hardness Shore D	體積收縮率 Volume Shrinkage	吸水率 95°C*24hrs
JB093	30000~ 50000	3000mj/cm <sup>2</sup> + 130°C*30min	108°C	85	3%	2.4%
FP569	20000	2000mj/cm <sup>2</sup>	89°C	78	5.2%	2.8%



# C-MOS模組接著

## C-MOS Module bonding Application

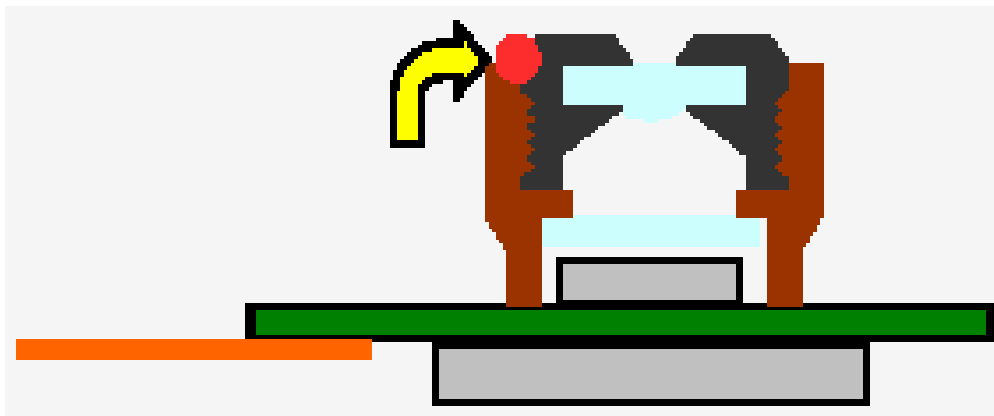
### 應用一：鏡片支架與鏡頭座在對焦後快速固定

#### Application1: Fast fixture after focus in Lens holder with lens

- 高黏度,高TI值UV膠  
High viscosity, High Ti value UV adhesive
- 超快速固化(點光源2秒)  
Fast cure by spot-light UV equipment
- 膠材表面乾燥性佳  
Well surface dry
- 對鏡頭座多種類塑膠材質接著性適中可重工  
Bonding with lens holder of multi-plastic, easy rework

Bonding with lens holder of multi-plastic, easy rework

產品編號 Product Item.	黏度值 Viscosity cps	固化參數 Curing parameter	硬度 Hardness Shore D	使用溫度 Temp. range °C	吸水率 Water absorption 25°C*168hrs
GN537	10000	1500~2000mj/cm <sup>2</sup>	72	-40~100	2.2%
GN559	12000	1500~2000mj/cm <sup>2</sup>	72	-40~100	2.2%
GN560	15000	2000mj/cm <sup>2</sup>	70	-20~100	2.2%



# C-MOS模組接著

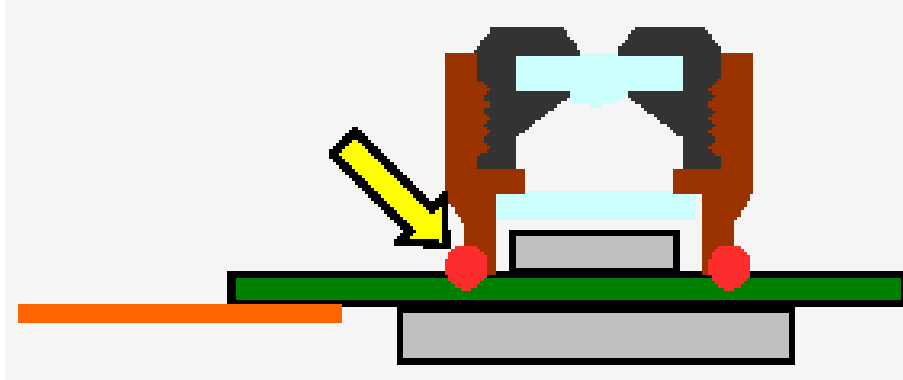
## C-MOS Module bonding Application

### 應用二：鏡頭座與FR4 ,Glass or FPC基材接著

#### Application2: Lens holder bonding with FR4, Glass, FPC substrate

- | 超低溫60~80°C熱烤型環氧樹脂  
Low temp. curing 60~80°C thermal cure epoxy
- | 對鏡頭座多種類塑膠材質接著性佳  
Bonding with lens holder of multi-plastic
- | 膠材室溫下可工作時間長達48hr  
Working life 48hrs in RT
- | 黑色不透光  
Black color , prevent light transmission.
- | 防水性佳  
Good water resistance

產品編號 Product Item.	黏度值 Viscosity, cps	固化參數 Curing Parameter	硬度 Hardness Shore D	玻璃轉 換溫度 Tg	使用溫度 Temp. Range °C	吸水率 Water absorption 100°C*2hrs
GE106	45000	60°C*60min 80°C*45min	82	>80°C	-40~100	1.8%
GE137	45000	60°C*60min 80°C*45min	80	>80°C	-40~100	1.7%
GE152	6000	60°C*60min 80°C*45min	80	>80°C	-40~100	1.9%



# C-MOS模組接著

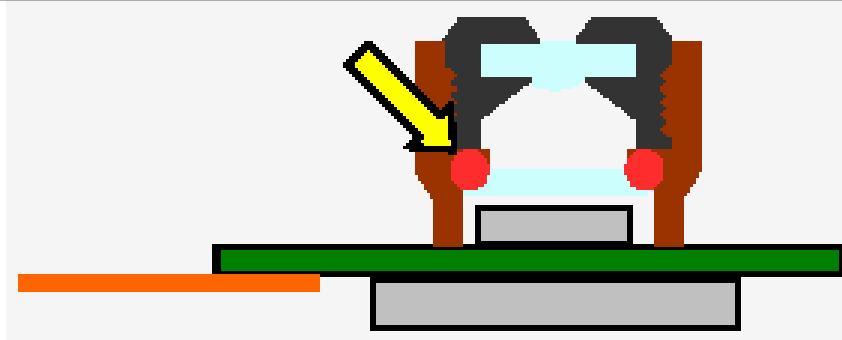
## C-MOS Module bonding Application

### 應用三：濾光鏡片與鏡頭座接著

#### Application3: IR filter Lens bonding with lens holder

- 可見光波長反應UV膠  
Reaction by visible light
- 固化能量低  
Low UV energy curing
- 對鏡頭座多種類塑膠材質接著性佳  
Bonding with lens holder of multi-plastic
- 接著強度高於1.5kgf  
Bonding strength higher 1.5kgf
- 防水性佳  
Excellent water resistance

產品編號 Product Item.	黏度值 Viscosity ,cps	固化參數 curing parameter	硬度 Hardness Shore D	水煮boiling 100 °C*24hrs	使用溫度 Temp. range °C	吸水率 Water absorption 25°C*168hrs
FP574	10000c	1500~3000j /cm <sup>2</sup>	50	Pass	-40~100	2.0%
FP254	8000	1500~3000 mj/cm <sup>2</sup>	57	Pass	-40~100	2.5%
GN435	5500	1500~3000 mj/cm <sup>2</sup>	57	Pass	-40~100	2.2%



# C-MOS模組接著

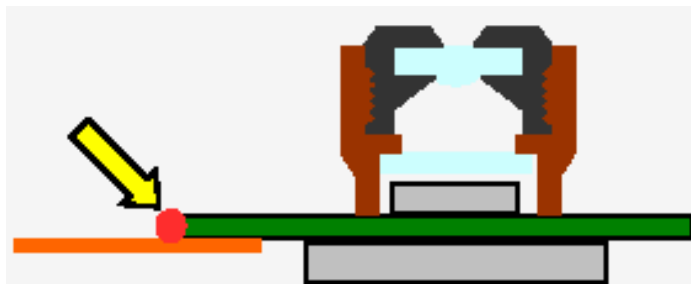
## C-MOS Module bonding Application

### 應用四: FPC軟性電路板補強

#### Application4: Flexible reinforcement

- 快速硬化UV膠  
Fast cure UV adhesive
- 對FPC及PCB接著性佳  
Good bonding strength FPC+PCB(FR4, FR5,BT)
- 接著強度高於1.5kg每公分寬  
Bonding strength higher 1.5kg-cm
- 可撓性佳>120°  
Flexible> 120°

產品編號 product Item	黏度值 Viscosity cps	固化參數 Curing parameter	硬度 Hardness Shore D	水煮boiling 100 °C*24hrs	使用溫度 Temp. range °C	吸水率 Water absorption 25°C*168hrs
9323	3600	1500~3000 mj/cm <sup>2</sup>	D56	Pass	-40~100	3.0%
FG139	13000	1200~1500 mj/cm <sup>2</sup>	A40~50	Pass	-40~100	2.5%
9330	28000	1200~1500 mj/cm <sup>2</sup>	D68	Pass	-40~100	3.3%



# C-MOS模組接著

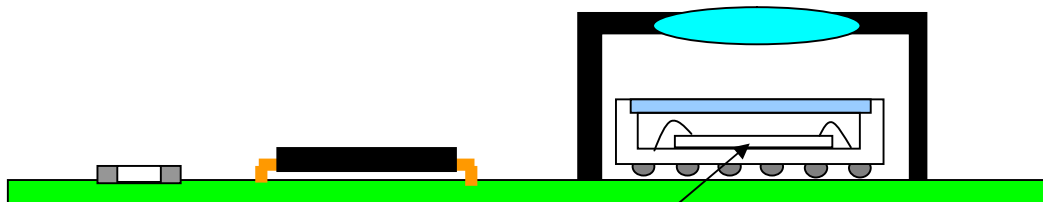
## C-MOS Module bonding Application

### 應用五：晶片固定

#### Application: Die bonding

- 低溫80~100°C \*10min快速固化  
Low Temp. 80~100°C \* 10min fast cure
- 對PCB及其他基材接著性佳  
Good bonding strength with PCB
- 接著推力強度高於3.5kg  
Bonding strength higher 3.5kg

產品編號 Product Item	黏度值 Viscosity cps	固化參數 Curing Parameter	硬度 Hardness Shore D	水煮Boiling 100 °C *24hrs	使用溫度 Temp. Range °C	吸水率 Water absorption 100°C *2hrs
GE053	280000	100 °C *5min	80	Pass	-40~100	1.6%
GE084	250000	100 °C *10min	82	Pass	-40~100	1.8%



晶片接著Die Attach

# C-MOS模組接著

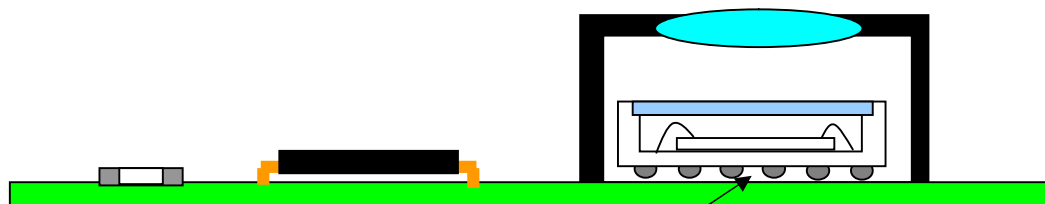
## C-MOS Module bonding Application

### 應用六: 晶片底部填充

#### Application: Die bonding

- 低溫120°C\*20min快速固化  
Low Temp. 120°C\* 20min fast cure
- 對小間隙200um以下流速快  
Fast flow speed below 200um gap

產品編號 Product Item	黏度值 Viscosity cps	固化參數 Curing Parameter	硬度 Hardness Shore D	流動速率 10*10mm, sec	使用溫度 Temp. Range °C	吸水率 Water absorption 97°C*90min
JB462	4200	120 °C *20min	40	Slow	-40~100	1.2%
JB526	2500	120 °C *20min	40	Medium	-40~100	1.2%
JB526-1	2000	100 °C *40min	42	Fast	-40~100	1.1%
JB589	3000	120 °C *20min	55	Fast	-40~100	1.81%
JB590	2500	120 °C *20min	80	Fast	-40~100	3.45%



晶片底部填充